

CASE ERECTOR SPECIFICATIONS

	EG20U	ET20U	EG30U	ET30U
Max. Cycle Speed (cpm)	20	20	up to 30	up to 30
Min. Case Size	7" (L) x 4.5" (W) x 4" (D) + Min Flap Length = 2.25" **			
Max. Case Size	24" (L) x 18" (W) x 24" (D) (L+W up to 40") + Max Flap Length = 8.5" **			
Case Types	Regular Slotted Container (RSC) and Half Slotted Containers (HSC)			
Magazine Length	4' (48") Standard		6' (72") Option	
Magazine Capacity	~130 cases; min ~6.5 min. run time		~190 cases; min. ~6.5 min. run time	
Machine Footprint	15.15' x 4.66'	12.90' x 4.66'	17.15' x 4.66'	14.90' x 4.66'
Magazine Height	19" - 25"			
Discharge Height	25" - 28" (adjustable)			
Frame to Floor Clearance	3" to corner posts; 5" to center beam			
Frame	Powder coated tube and plate steel. Clean with all purpose spray cleaner 5-10 pH (non-electrical only)			
Environment	Machine is intended to operate in dry, non-wash down, low-humidity environments			
Max. Ambient Temp.	100 F			
Min. Ambient Temp.	35 F			
Max. Humidity	75% RH			
Changeover Points	12	10	12	10
Changeover Types	HMI input, tool-less, ratchets, clamps, knobs, levers			
Changeover Time	~2.5 to 5 minutes			
Tape Width	NA	2" or 3"	NA	2" or 3"
Sealing System	HM Glue Nordson ProBlue 7	ShurSEAL [®] Tape Applicator	HM Glue Nordson ProBlue 7	ShurSEAL [®] Tape Applicator
Vacuum System	Venturi-style			
Guarding	Lexan doors with locking switches - Clean with a soft, damp cloth; Abrasive pads should not be used			
Lubrication	Non-food grade, lifetime lubrication			
NEMA Rating	12			
Electrical Components	Yaskawa Controls, Servos and VFD's (Allen-Bradley Optional)			
Power Requirements	480V 3Ø / 60 HZ			
Electrical Drops	2	1	2	1
Main Electrical Drop	30 AMP rated disconnect; fused for 15 AMP			
Glue Electrical Drop	30 AMP; fused @ 15 AMP	N/A	30 AMP; fused @ 15 AMP	N/A
Est. AMP Loads	14	12	14	12
Air	5.3 SCFM @ 70 psi	5.3 SCFM @ 70 psi	6 SCFM @ 70 psi	6 SCFM @ 70 psi
Machine Efficiency	Case and/or product samples are required to validate size ranges and guarantee speed rates			
Language	Manuals: English; Warning Signs: English; Human Machine Interface (HMI): English			
Spare Parts	Not included; offered as an option			

**Combined minimum/maximum case sizes. Small or large end of ranges may require purchase of special size kit options. Contact Shurtape for more details.